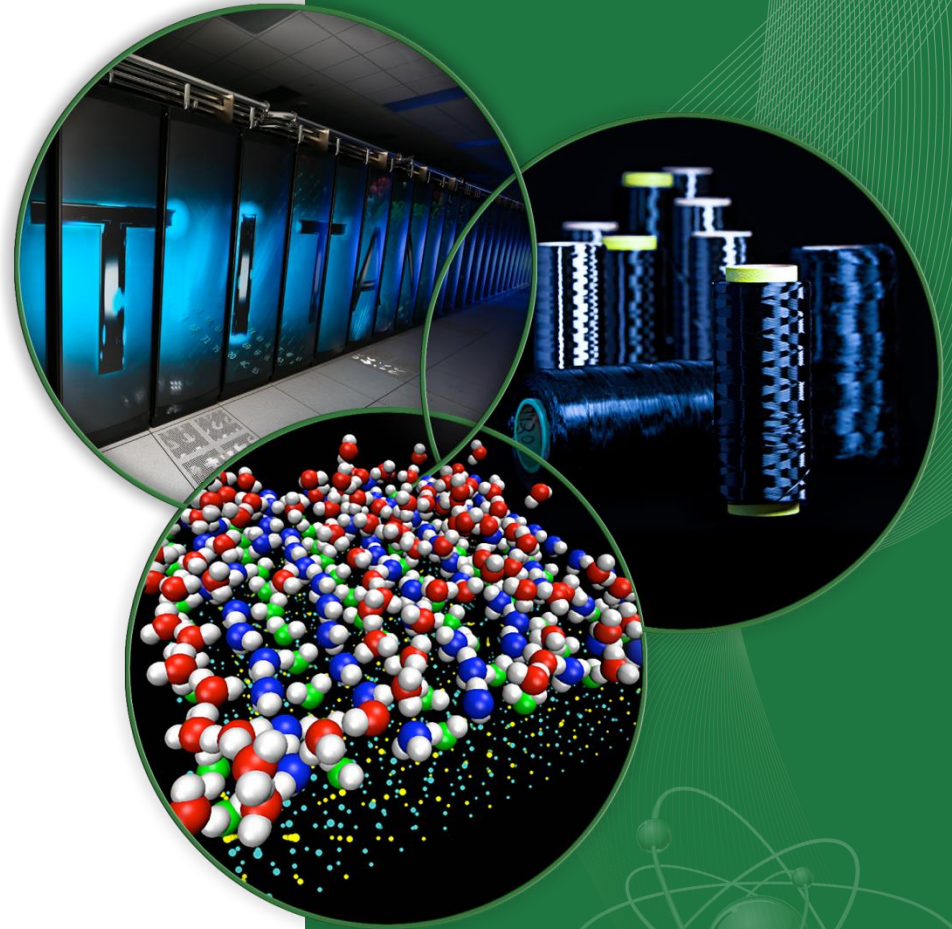


# EPICS Automation

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# Control System

.. should support automated control.

How can EPICS do this?

# Monitoring, Supervisory Control

## IOC

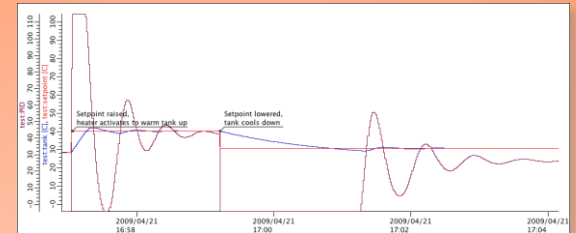
```
record(ai, "sensor")
{
  field(DTYP, "SensorXYZ")
  field(INP, "@bus1 signal2")
  field(SCAN, "1 second")
  ..
}

record(ao, "voltage")
{
  field(DTYP, "PowerSupplyABC")
  field(OUT, "@bus2 signal4")
  field(SCAN, "Passive")
  ..
}
```

Channel Access  
'monitor'

Channel Access  
'put'

## User Interface



# Automation via Records on IOC

## IOC

```
record(ai, "sensor")
{
  field(DTYP, "SensorXYZ")
  field(INP, "@bus1 signal2")
  field(SCAN, "1 second")
  ..
}

record(calcout, "control_voltage")
{
  field(INPA, "sensor CP")
  field(CALC, "A<10?5:0")
  field(OUT, "voltage PP")
}

record(ao, "voltage")
{
  field(DTYP, "PowerSupplyABC")
  field(OUT, "@bus2 signal4")
  field(SCAN, "Passive")
  ..
}
```

Data flow driven,  
periodic,  
steady-state control:

1. Read inputs
2. Compute desired outputs
  - calc, calcout records
3. Write outputs

# Distribute Records onto different IOCs

## IOC

```
record(ai, "sensor")
{
  field(DTYP, "SensorXYZ")
  field(INP, "@bus1 signal2")
  field(SCAN, "1 second")
  ..
}

record(ao, "voltage")
{
  field(DTYP, "PowerSupplyABC")
  field(OUT, "@bus2 signal4")
  field(SCAN, "Passive")
  ..
}
```

Channel  
Access



## IOC

```
record(calcout,
      "control_voltage")
{
  field(INPA, "sensor MS CP")
  field(CALC, "A<10?5:0")
  field(OUT, "voltage PP")
  field(IVOA, "Don't drive outputs")
}
```

Almost no additional work!

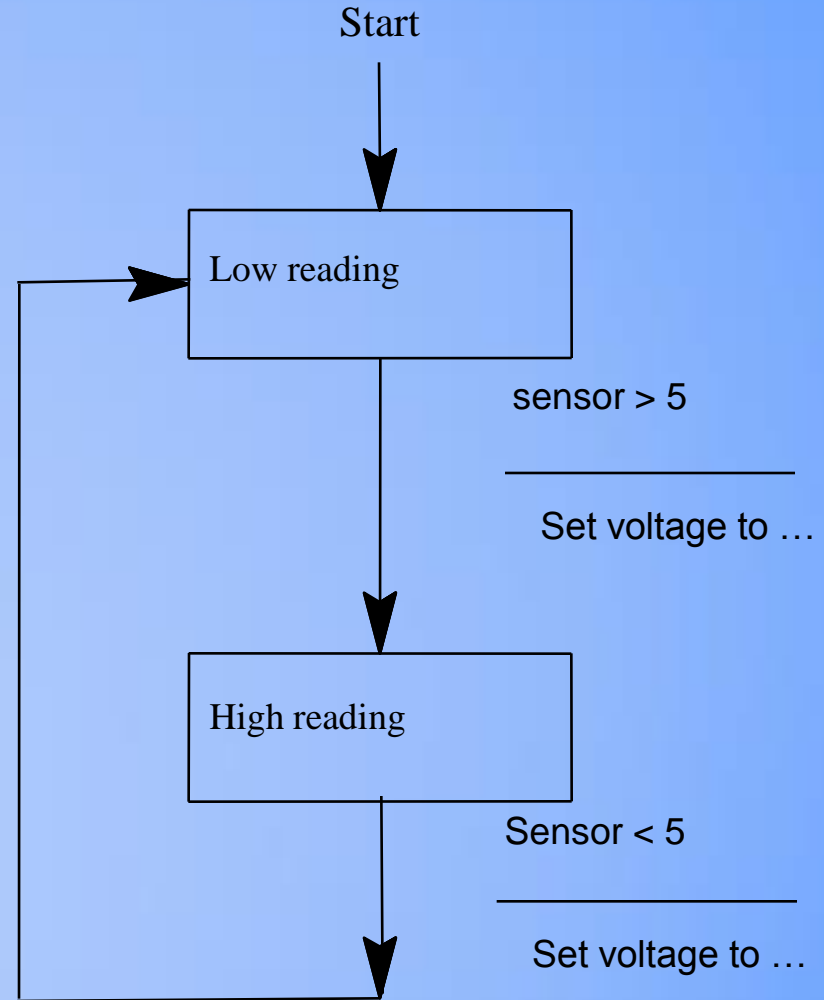
Anticipate network issues;  
see 'MS', 'IVOA'

# Automation via State Machine

## IOC

```
record(ai, "sensor")
{
  field(DTYP, "SensorXYZ")
  field(INP, "@bus1 signal2")
  field(SCAN, "1 second")
  ..
}

record(ao, "voltage")
{
  field(DTYP, "PowerSupplyABC")
  field(OUT, "@bus2 signal4")
  field(SCAN, "Passive")
  ..
}
```



“Sequencer”, “State Notation Language”:  
Event driven, on-demand, stateful

# Automation via Scripts

IOC

```
record(ai, "sensor")  
record(ao, "voltage")
```

Channel Access



```
#!/usr/bin/env python
```

```
from epics import caget, caput  
import time
```

```
while True:
```

```
    sensor = caget("sensor")
```

```
    voltage = 5 if sensor < 10 else 0
```

```
    caput("voltage", voltage)
```

```
    time.sleep(1.0)
```

- Tempting, but
  - Error Handling?
  - caget? Monitor!
  - caput? Connect once, then re-use the connection!
  - Handle disconnects, re-connects
- Should have ‘console’, run under procServ
  - IOC has shell; Calc record has CALC, SCAN, INPA, ..
- Long-term maintenance of “Fred’s script”?

# Automation via User Interface

IOC

```
record(ai, "sensor")  
record(ao, "voltage")
```

Channel Access



## CSS 'BOY' Examples:

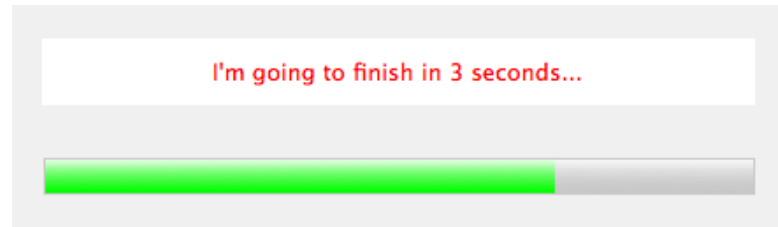
- Check allowed values

- What if other CA client writes to PV?  
Use DRVH, DRVL, calc records, .. to perform check on IOC

- Start threads for automation scripts

- What if users open multiple user interfaces?
- What if GUI crashes (which is more likely than IOC)?

Keep user interface as just that!





# Automation with EPICS

- Records
  - Steady-data, data flow driven operations
  - Continuous: Read input, compute, write output
  - Limited conditional processing: calcout.OOPT
- State Notation Language
  - On-demand, event driven
  - Stateful: In State X, if Y happens, ..
- Scripts
  - Useful for “I need this just once, but I need it now”
  - Permanent “Python IOCs” require effort similar to IOCs