

# PEFP status



Bird's eye View of the Site

EPICS Collaboration meeting  
Dec 8-10, 2004 RICOTTI, Tokai, JAPAN



Pohang Accelerator Laboratory  
POSTECH

# Outline

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## I. PEFP

- Goal
- Plan, Schedule
- Status of Accelerator Development
- Project progress

## II. 20Mev Control System

- History
- Development Status of Sub Control System
  - .Vacuum,RF,Event,Beam Monitor, PS ,Utility

# Proton Engineering Frontier Project



**Collaboration with  
KAERI , PAL,KAPRA,KIGAM,KAIST.**

**Under construction for 20Mev Com  
missioning in KAERI-Deajeon**

**Final Site will be selected by end of this  
year.**

**KAERI** – Korea Atomic Energy Research Institute

**KAPRA** – Korea Accelerator & Plasma Research Association

**KIGAM** – Korea Institute of Geoscience & Mineral Resources

**KAIST** – Korea Advanced Institute Science and Technolgy

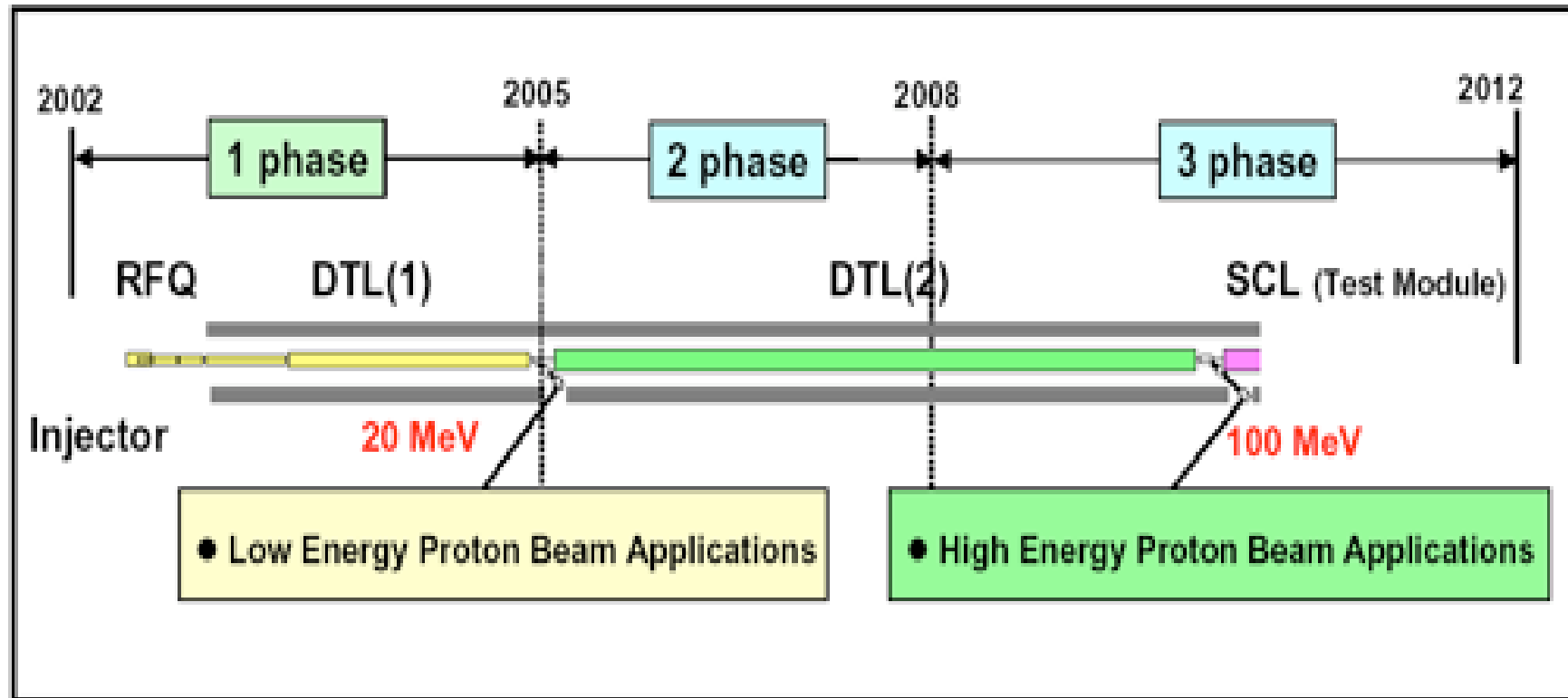
# Project Goal



- Project Name : Proton Engineering Frontier Project
- Project Goals :
  - 1<sup>st</sup> : Developing & constructing a proton linear accelerator (100MeV, 20mA)
  - 2<sup>nd</sup> : Developing technologies of proton beam utilizations & accelerator applications
  - 3<sup>rd</sup> : Promoting industrial applications of developed technologies
- Project Period : 2002.7 – 2012.7 (10 years)
- Project Cost : 128.6 B Won (107M\$)
- **Special Conditions : Land, site & supporting facilities will be provided by a host institution or a local government.**

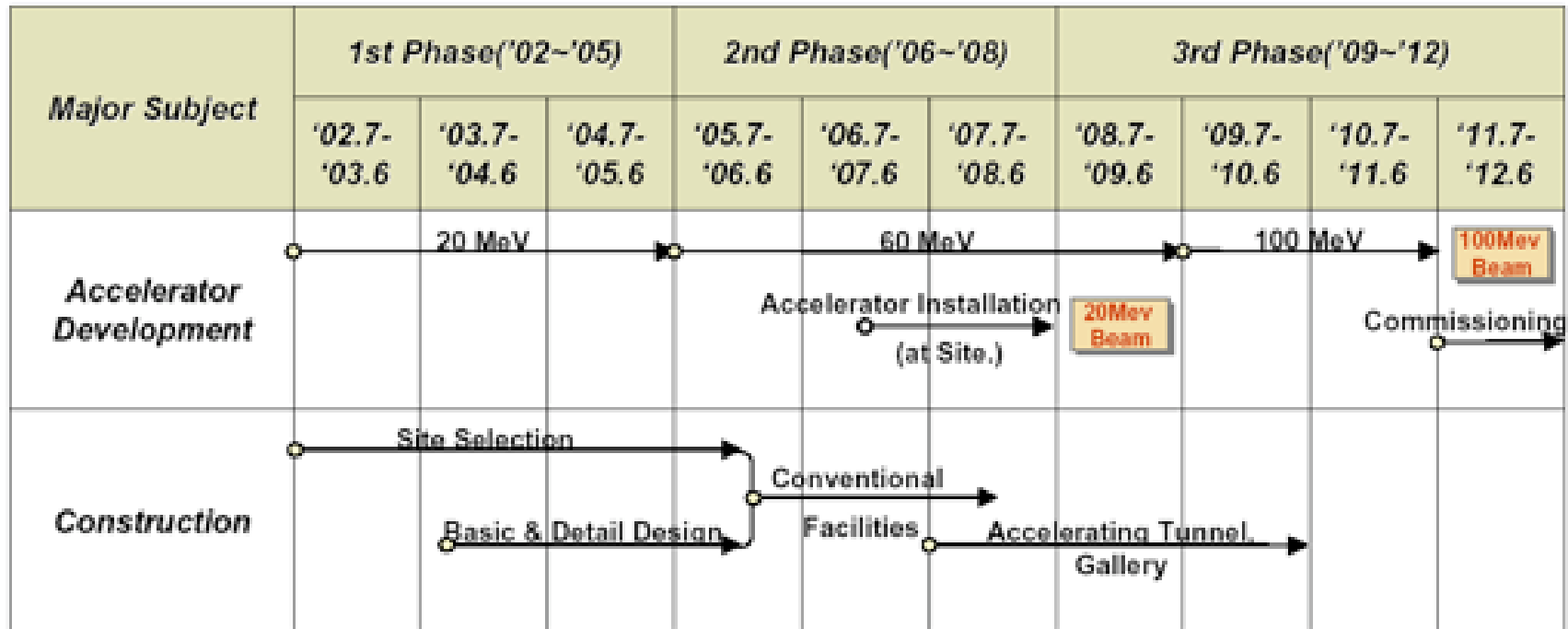
Refer to Slide materials(Page 3~8)presented at ICFA-HB 2004  
October 20.2004 , Beasheim ,Germany  
“Status and progress of the PEFP Project”  
By Byung-Ho Choi & PEFP Team

# Plan of PEFP(100MeV Linac & Utilization)



- PEFP is organized into 3 phases.
- Its accelerator composes of an Injector, RFQ, DTL(I), DTL(II) and a test module of SCL
- It has 2 beam extraction system ; a low energy proton beam extraction of 20MeV, a high energy beam of 100MeV
- Extracted proton beams will be used in various fields of beam utilizations & applications.
- We open a future extension plan over 100MeV

# Project Schedule



- Revised major milestones of the accelerator development & construction.
- In the 1<sup>st</sup> Phase, 20MeV accelerator will be constructed.
- After completion of the 20MeV accelerator in KAERI site in the 1<sup>st</sup> phase, it will be moved to new site and commissioned to supply 20MeV proton beam.
- 20MeV beam will be provided by Jun. 2008, 100MeV Beam by Jun. 2011

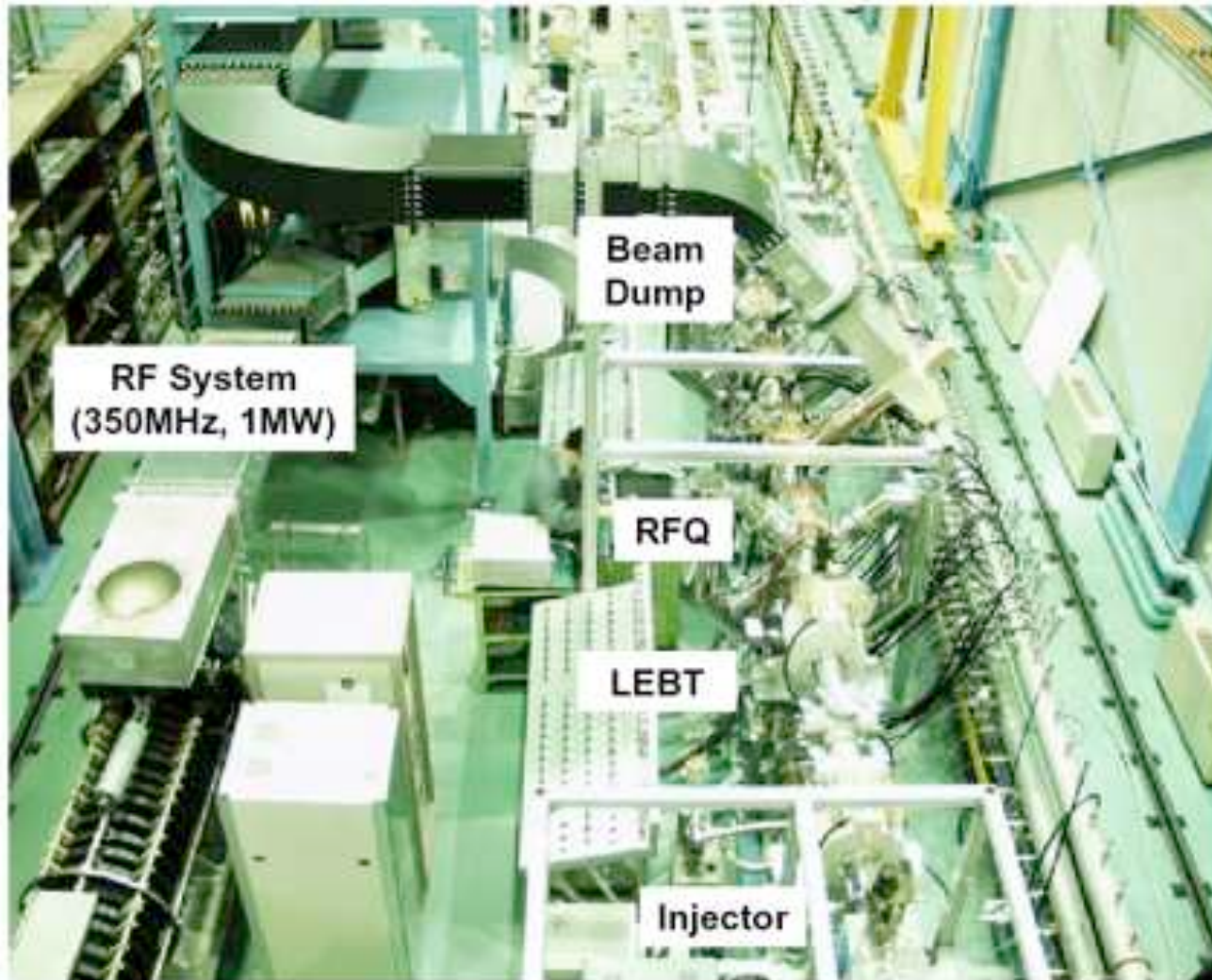
# Basic Accelerator Parameters

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- Particle : Proton
- Beam Energy : 100MeV
- Operational Mode : Pulsed
- Max. Peak Current : 20 mA
- Repetition Rate : 15 Hz for Commissioning to User  
(120Hz in Accelerator Design)
- Pulse Width : < 1 ms for Commissioning to User  
(< 2 ms in Accelerator Design)
- Max. Beam Duty : 1.5% for Commissioning to User  
(24% in Accelerator Design)
- Accelerator Structures : Linear Acc.
  - 1<sup>st</sup> Option : Injector - 3MeV RFQ - 100MeV DTL
  - 2<sup>nd</sup> Option : Injector - 3MeV RFQ - 60MeV DTL - 100MeV SCL (under study)

# Status of Accelerator Development(Nov. 2002)



- Injector, LEBT, RFQ & RF System have been developed.
- 50keV injector & LEBT were tested and operated
- RF system of RFQ was tested
- RFQ is under the beam test
- DTL is under fabrication



# Project Progress



☐ Total progress chart of 10 years ('02.7-'12.7)

▶ Progress (by Aug 2004)

achieved : 14.8%

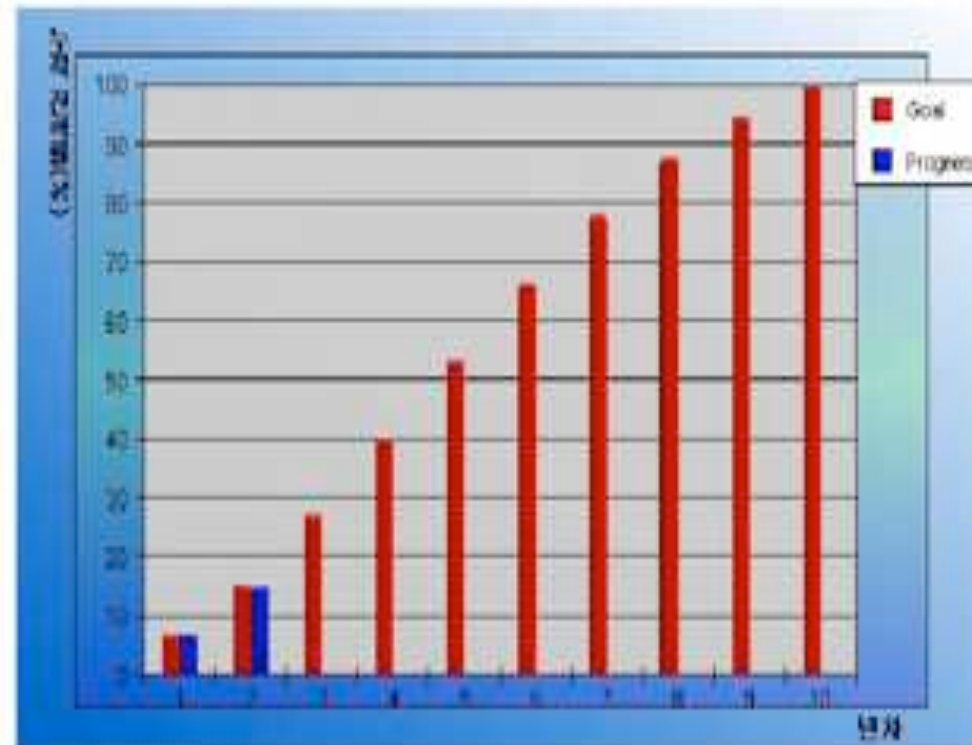
planned : 15.2%

(0.4% delayed)

▶ Budget [128,567 M W]



Note) not include a budget of land, site & supporting facilities by a host



Year	1	2	3	4	5	6	7	8	9	10
Goal (sum)	6.9	15.2	27.1	40.2	53.2	66.2	77.9	87.6	94.6	100
Achieved (sum)	6.9	14.8								

# Control System for 20MeV Commissioning



- Scheduled to 20 MeV commissioning in April 2005 at KAERI, Deajeon
- Development of Control System to satisfy this mission has been executed at PAL in 3 Phases for last 3 years.

## ➤ First Phase Development (2002.7~2003.6)

- . Control System Architecture
- . Control ToolKit Chioce (EPICS)
- . Vacuum Control System

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## ➤ \Second Phase Development (2003.7~2004.6)

- . RF Control System
- \\\\\\\\. Event System for Timing Control

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## ➤ Third Phase Development (2004.7~2005.6)

- . Beam Monitor Control
- . Power Supply Control
- . Cooling Water Monitoring
- . Intergration and Commissioning

# EPICS Expert Invitation for Review



Bob Dalesio  
LANL ,USA  
May 27 ~31,2003  
Seminar room at PAL



Ralph Langer  
BESSY ,Berlin,Germany  
July 28~August 5,2004  
EPICS Lab. At PAL

# Vacuum Control System



- Windows based PC
- RS422 Interface(63 Ports)
- EPICS base 3.14.1
- MEDM
- Installed and Working at KAERI site

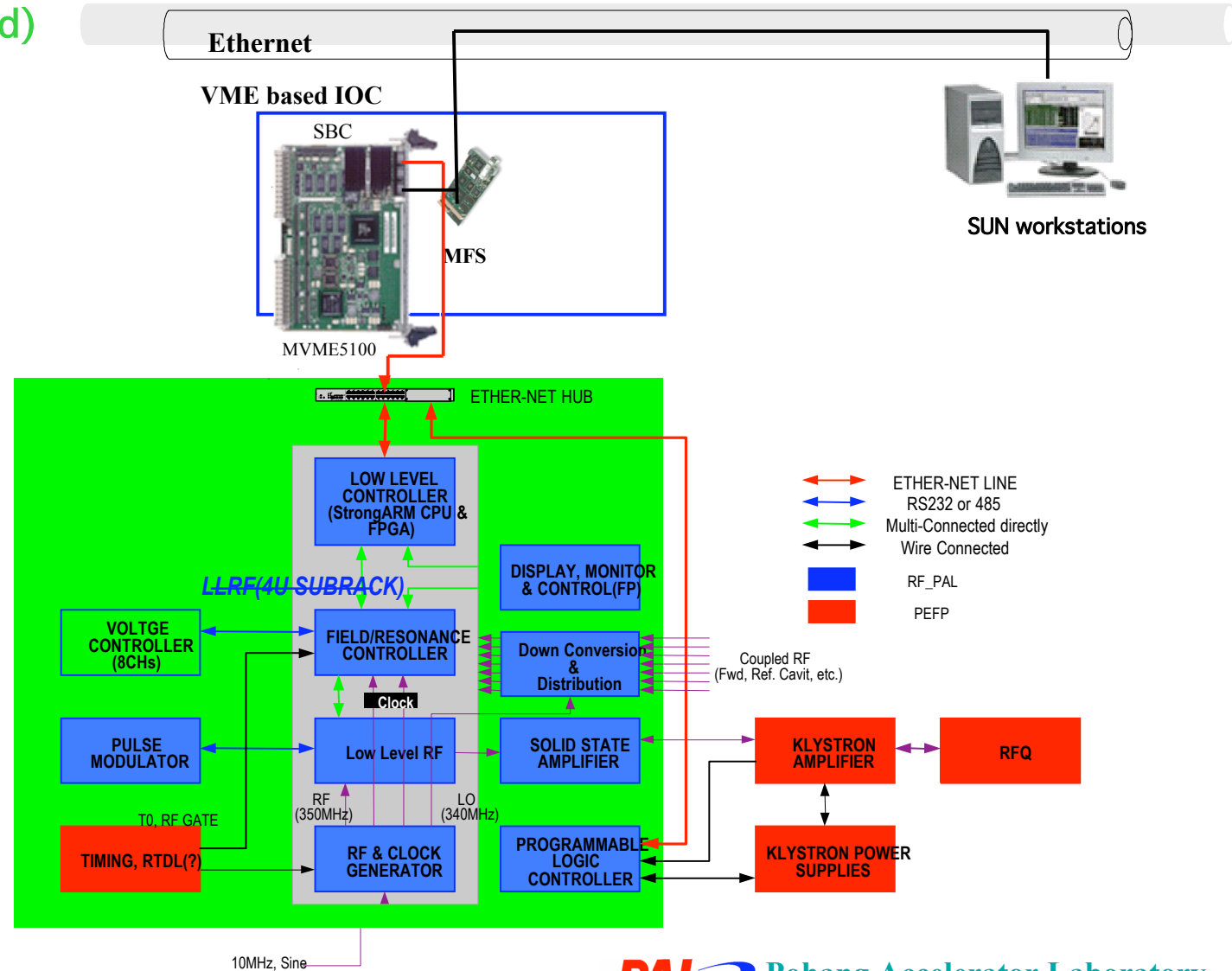
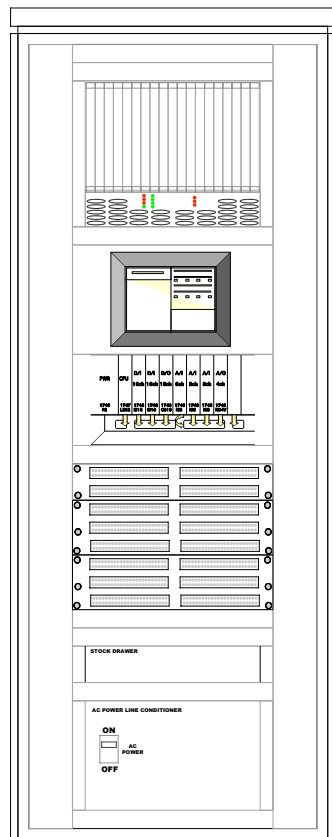


# RF Control System



## EPICS IOC(Developed)

CPU : MVME5100  
 VME I/O: MFL32A  
 EPICS Base 3.13.8



# Domestic Products



VMEbus MFL32A



- 16bits ADC,0~+10V :8Ch
- 16bits DAC,0~+10V:2Ch
- DIO:32Ch
- 10/100Base T Ethernet
- RS232C ,32bit CPU

Human CC,INC  
<http://www.humancc.co.kr>

VME Bus Subrack



- 500W(+5V,-12V,+12V)
- .12 slots, VME64x with P0
- Remote Control(RS422,LAN)

VME Tech ,INC  
<http://www.vmetech.co.kr>

# Timing Control



- Event system for timing control has been selected.
- TIMO from SLS made contribution.

## -Development Progress

- . Detailed Specification
- . System Configuration Layout
- . Hardware Setup and Software module Test
- . Lab Test



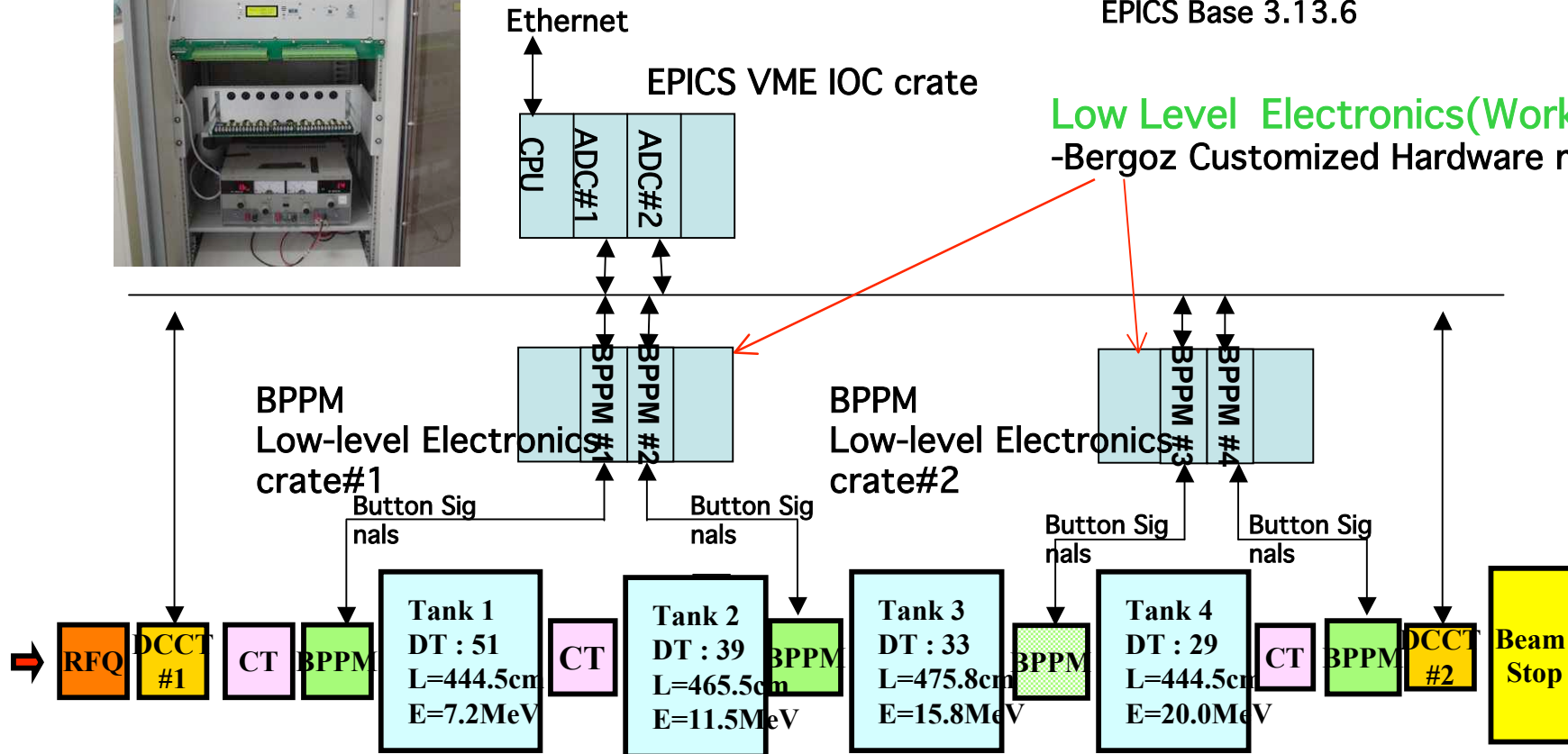
# BPM/DCCT Control System(Third Phase)



## EPICS IOC(Developing)

CPU : MVME5100  
 ADC#1 : VTR812/10  
 ADC#2 : AVME9325-5  
 EPICS Base 3.13.6

## Low Level Electronics(Working) -Bergoz Customized Hardware module

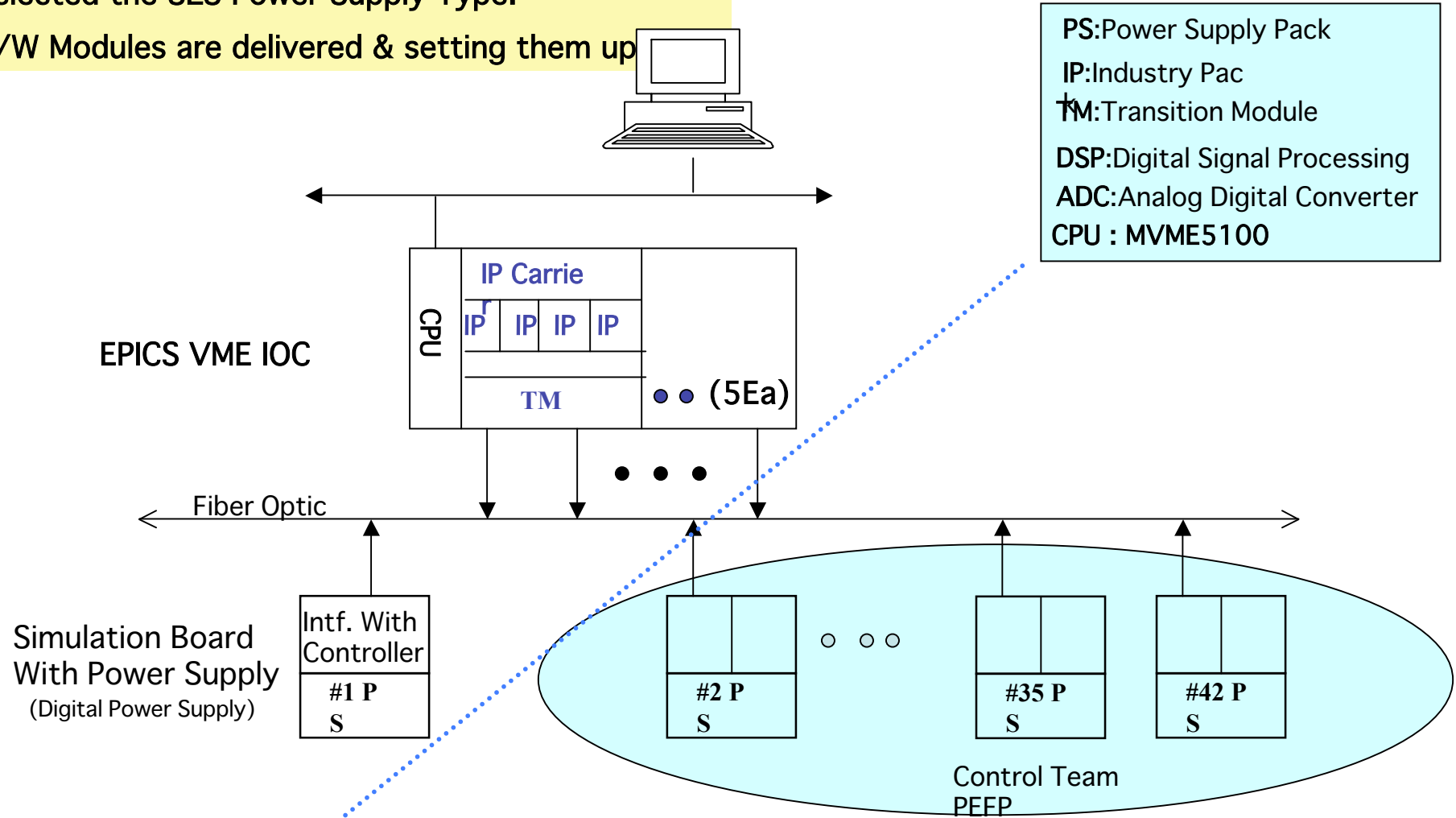




# Power Supply Control System for DTL\_Q



Selected the SLS Power Supply Type.  
 H/W Modules are delivered & setting them up

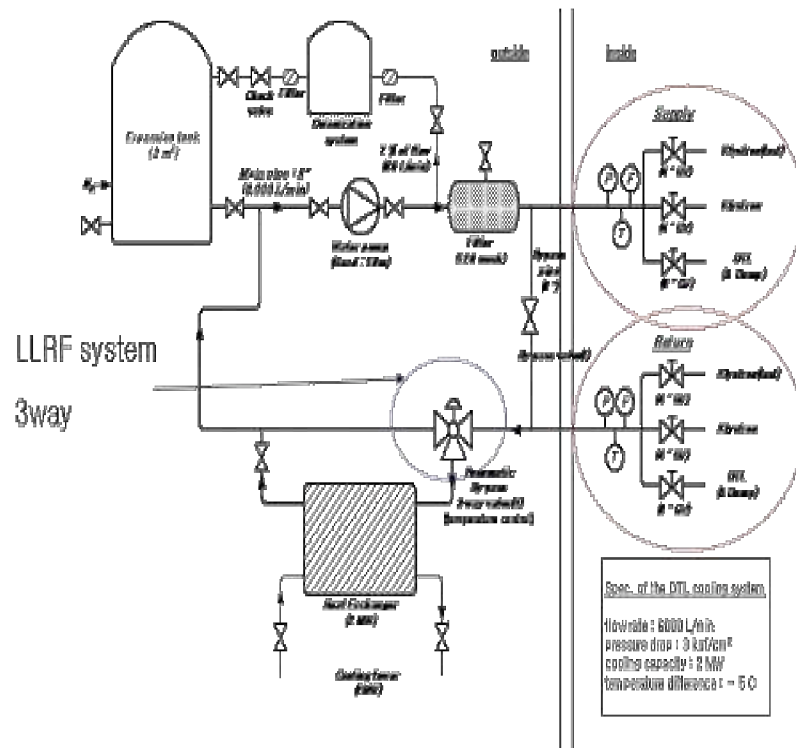


# Utility Control(Cooling Water)



## Still gathering information for Utility

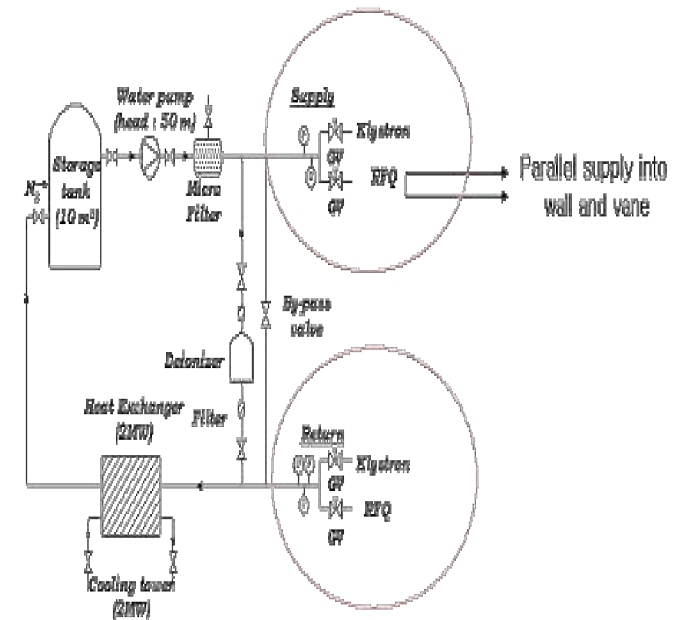
DTL Cooling System



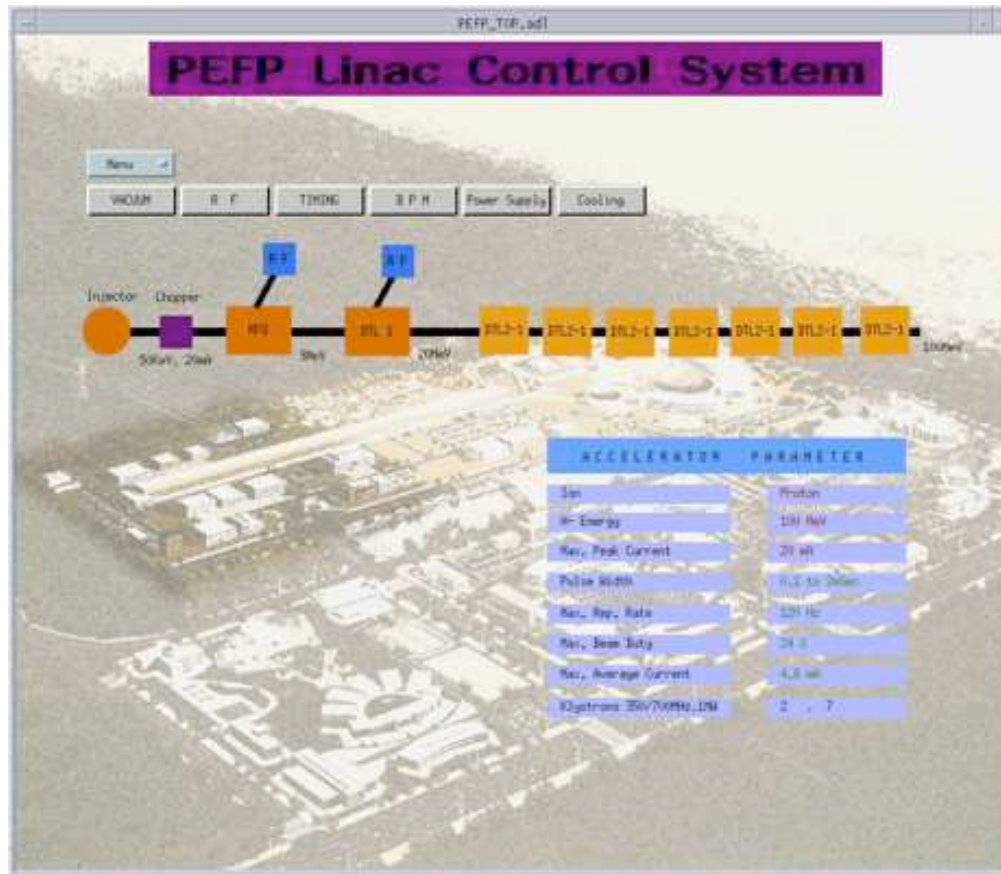
RFQ Cooling System

Specifications

- 3000 l/m, 9 kgt/cm<sup>2</sup>, 2 MW



# Main Control Screen for PEFP



# Summary & Plan



## ➤ PEFP

- Final Site will be selected by end of this year.

## ➤ 20Mev Control System for PEFP

### IOC Level

- RF (Developed)
- Vacuum (Developed)
- Event System for Timing Control (Developed)
- Beam Monitor (Developing)
- Power Supply(Developing)
- Utility(Still gathering control requirement)

### OPI

- MEDM Switch to EDM
- Channel Archiver(From Kay)
- More things..
- EPICS Training to PEFP Physicist, Engineer